

APR 02 2018

Flw

April 10



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DSI 9356-011
Job Sheet 175205



Part No: DSI 9356-011

Job Qty: 2 ea

Part Name: Basket Repair Kit



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DSI9356 REV.B IPP REV:A 11.11.29 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/10/18	0.00	0.00	Start Up Stores/Pkg-2		APR 04 2018
110	Packaging	2 pcs		4/10/18	0.00	0.00	Packaging1-5		APR 04 2018
120	QC	2 pcs		4/10/18	0.00	0.00	QC4		
125	DC	2 pcs		4/10/18	0.00	0.00	DC		
130	Packaging	2 pcs		4/10/18	0.00	0.00	Packaging3-2		
140	QC21-FG	2 Ea		4/10/18	0.00	0.00	QC21		

Part Op 125 - Photocopy blue file and create labels as per PPP DSI 9356-011 chg 001

Descriptions: 130 - Identify and pack for shipping as per PPP DSI 9356-011 Location: FG124

DAS
21
9-80
APR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	8 Ea (4 ea)	90-Start up Operation	S057424
BLRS-020	Quick Release Pin (1/4" X 1.5")	8 pcs (4 ea)	90-Start up Operation	S057434
D3907-1	Bushing	16 Ea (8 ea)	90-Start up Operation	S057564

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-15A	8	27	0
	BLRS-020	8	24	0
	D3907-1	16	4	0

Part Specifications

Specifications could not be found.



Container No: S058113



Part: DSI 9356 - 011

Job No: 175205

Serial No/Batch: S058113

Revision: B

Inspector:

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Date: 04/04/18

DART SERVICE INSTRUCTION

TO AMEND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-607

REF, CANADIAN STC: SH94-14

FAA STC: SR00213NY

EASA STC: EASA.I.R.M.S.1405

REFERENCE ONLY

IN CASES WHERE THE MOUNTING HOLES AT THE BASE OF THE D350-607-041/-043/-045/-047 BASKET ARE ELONGATED DUE TO WEAR OR DAMAGE, IT IS ACCEPTABLE TO REPAIR THE HOLES WITH THE FOLLOWING REPAIR PROCEDURE:

REPAIR PROCEDURE:

- 1) ENLARGE THE INSTALLATION HOLES ON THE D2325 GUSSETS PER FIGURE 1 AND DEBURR SHARP EDGES.
- 2) INSTALL THE D3907-1 BUSHING BY T.I.G WELDING PER MIL-STD-2219/AMS-STD-2219 CLASS "C" USING ER308L FILLER ROD AS SHOWN IN DETAIL B.
- 3) TOUCH UP PAINT IN ACCORDANCE WITH ICA-D350-607.
- 4) RE-INSTALL THE BASKET IN ACCORDANCE WITH ICA-D350-607 SUBSTITUTING THE INSTALLATION HARDWARE PER TABLE 1.

TABLE 1

BOLT			QUICK RELEASE PIN		
EXISTING	REPLACEMENT	QTY	EXISTING	REPLACEMENT	QTY
AN4-12A	AN4-15A	4	BLRS-010	BLRS-020	4

PARTS LIST

ITEM	QTY -011	PART NUMBER	DESCRIPTION
	X	DSI 9356-011	BASKET REPAIR KIT
1	8	D3907-1	BUSHING
7	4	AN4-15A	BOLT
8	4	BLRS-020	QUICK RELEASE PIN

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 09.03.11

CERT. NO.: SH94-14

ISSUE NO.: 4

B	DSI UPDATED TO MAKE DSI INTO KIT AS WELL AS REPAIR INSTRUCTIONS. TITLE UPDATED. SEE NCR 09-036 FOR DETAILS.	AJS	09.03.11
A	NEW ISSUE	MB	06.09.28
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9356	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		ELONGATED HOLE REPAIR KIT	NTS
DATE	09.03.11	COPYRIGHT © 2006 BY DART AEROSPACE LTD (THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.)	